



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1308
Job Sheet 212928



Part No: 647.1308

Job Qty: 1 pcs

Part Name: EC145 T2 Cable Cutter Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/20

Job Tracking No:

Due Date: 9/17/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: 647.1308 REV.D IPP REV:A NEW ISSUE 15.07.09 JLM VERIFIED BY:DD IPP REV:B 18.05.02 AS PER
REV.E JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs		9/17/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S302049



Part: 647.1308

Job No: 212928

Serial No/Batch: S302049

Revision: E

Inspector:

Exp Date: 09/22/2020

Instructions: FAA STC SR02290LA 16/06/14 T6 STC LoA RI

DAS

28

89

SEP 09 2020

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
110 QC 4	1 pcs	9/17/20	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	DAS 69 9-89
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	SEP 22 2020
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
120 Packaging 3-1 - Stock - B4B	1 pcs	9/17/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	DAS 69 9-89
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	SEP 22 2020
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS 21 9-89
125 DC - 1 - B4B	1 pcs	9/17/20	0.00 0.00		DC - 1 - B4B	SEP 22 2020
					DC - 2 - B4B	

130 QC 21 - FG

1 pcs

9/17/20

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - FG - 9

QC 21 - FG - 77

QC 21 - FG - 28

Part Op 100 - (Pick Kit)

Descriptions: 110 - (QC4- 100% Inspect kits for completeness)

120 - Identify and pack for shipping as per PPP 647.1308 Location: EXPIRY DATE OF: RTV Loctite 598:

MAGNOBOND 6398 PART 1: MAGNOBOND 6398 PART 2: SEALANT

PR-1425: ***INDICATE ON BOX EXPIRY DATE OF RTV, MAGNOBOND PART1, MAGNOBOND

PART2 AND SEALANT PR-1425 ***

125 - (Document Control) Photocopy bluefile & type labels per PPP 647.1308

130 - (QC21- Final Inspection - Work Order Release)

017236

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5301938
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5301939
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5285207
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5299615
601.2999	Screw	3 pcs (3 ea)	100-Packaging 1 - Pick Kit	5267822
647.0112	Strut Bracket	8 pcs (8 ea)	100-Packaging 1 - Pick Kit	5258631
647.1402	Lower Cutter Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5297650
647.1403	Upper Cutter Assembly, U-Channel	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5297726
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5284348
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5112992
647.1703	Skid Deflector Assembly	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5149973
647.2010	Upper Strut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5106783
647.2011	Lower Strut	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5256200
647.2113	Lower Rail, U-Channel	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5166050
90965A160	Washer 601.2375	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5073066
91292A080	Screw	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5294401
93475A270	Washer	8 pcs (8 ea)	100-Packaging 1 - Pick Kit	5031227(x3) 5300476(x5)
93625A300	Locknut D5678-1	4 pcs (4 ea)	100-Packaging 1 - Pick Kit	5291324
AN3-11A	Bolt	12 Ea (12 ea)	100-Packaging 1 - Pick Kit	5228668
AN3-15A	Bolt	5 Ea (5 ea)	100-Packaging 1 - Pick Kit	5298098
AN3C10A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5130324
LN9023A8-1.4544.9	Lock Tab	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5135585(x3) 5301496(x5)
LN9037-08018	Screw	8 pcs (8 ea)	100-Packaging 1 - Pick Kit	5289803
MS21042L08	Use Ms21042L08	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5297612
MS21042L3	Nut use MS21042L3 per QSI 017	19 Ea (19 ea)	100-Packaging 1 - Pick Kit	5294915
MS21042L4	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5292670
MS27039-08-13	Screw	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5123937
MS27039-1-14	Screw	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	52354646
NAS1149F0332P	Washer (AN960-10L)	42 Ea (42 ea)	100-Packaging 1 - Pick Kit	5294913
NAS1149F0432P	Washer (AN960-416L)	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5259479
NAS1149FN832P	Washer (AN960-8)	8 Ea (8 ea)	100-Packaging 1 - Pick Kit	5248080
NAS6604-66	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5298197

Plex 9/9/20 10:55 AM Dart.Renwick.Jennifer